**Question:**

You are given a CSV file named sales\_data.csv containing the following columns:

* Order ID
* Product
* Quantity Ordered
* Price Each
* Order Date
* City

**Tasks:**

1. Load the dataset into a pandas DataFrame.
2. Display the first 5 rows of the DataFrame.
3. Check for any missing values in the dataset.
4. Add a new column Total Sales that multiplies Quantity Ordered by Price Each.
5. Find the total sales for each city and display it as a new DataFrame.
6. Identify the product with the highest total sales.

**Expected Output Example:**

* A DataFrame displaying the total sales per city.
* The name of the product with the highest sales.

Write the pandas commands to perform these tasks.